



## YFZ450R Frame Rail

**\*\*\*DO NOT INSTALL WITH OTHER FRAME COMPONENTS ATTACHED\*\*\***

A spreader bar may be necessary to spread the rear apart, to allow for rear hip insertion.

**Step 1 - Disassemble OEM Frame**

**Step 2 - Assess damage (if any) to a-arms, shocks, steering stem, spindles, tie rods, cast OEM Frame Sections. If there is damage replace parts as necessary.**

**Step 3 - With all cast aluminum components loose. Start bolting them together being sure to leave them loose until they are installed. Use OEM Torque Specs.**

**Step 4 - Install Engine and other related components**

**Tip- Due to weld pull and the nature of fabrication, It is advised to open up the front and rear mounting locations 1 drill bit size before install. Also cleaning up the cast portions with a grinder may be needed. John Sousa has a great YouTube video of installation. These are 100% Built in a Fixture.**