



Drill These Holes
Up 1-2 Sizes
(May Not Be Needed)

Open These Holes up 1-2 sizes
on Both Sides (May Not Be Needed)

YFZ450R Frame Rail

*****DO NOT INSTALL WITH OTHER FRAME COMPONENTS
ATTACHED*****

Step 1 - Disassemble OEM Frame

**Step 2 - Assess damage (if any) to a-arms, shocks, steering stem, spindles,
tie rods, cast OEM Frame Sections. If there is damage replace parts as
necessary.**

**Step 3 - With all cast aluminum components loose. Start bolting them
together being sure to leave them loose until they are installed. Use OEM
Torque Specs.**

Step 4 - Install Engine and other related components

A spreader bar may be necessary
to spread the rear apart, to allow
for rear hip insertion.

**Tip- Due to weld pull and the nature of fabrication, It is advised to open up
the front and rear mounting locations 1 drill bit size before install. Also
cleaning up the cast portions with a grinder may be needed. John Sousa
has a great YouTube video of installation. These are 100% Built in a Fixture.**