

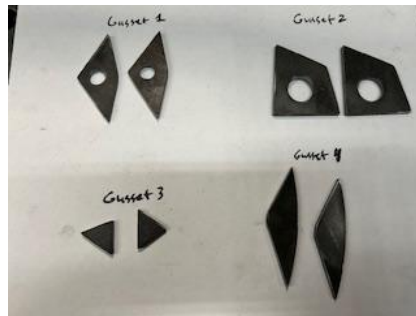


DRR - DRK GUSSET KIT

Install Instructions:

Step 1 – Disassemble Quad Down To Frame Making Sure To Disconnect ALL Electrical Components Before Welding

Step 2 – Locate Gusset Locations – There Are 8 Gussets Total –



Step 3 – Prep Area By Sanding Any Paint Or Powder Coat Away. (It Is Best To Sandblast The Frame First)

Step 4 – Weld In Gussets (It May Be Necessary To Trim or Modify The Gussets Due To Frame Variations)
Wire Feed Weld On Low Heat To Not Distort or Burn Through (TIG Welding Is Preferred)



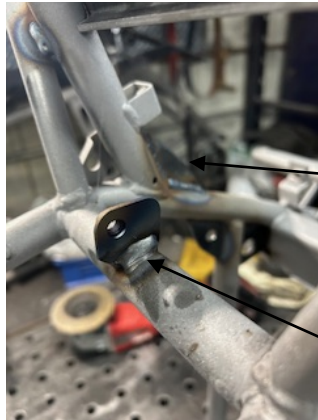
Gusset 1



Gusset 2



Gusset 3



Gusset 4

Weld This Side Of Front And Rear Tank Mount

Gusset 4 - Plus Additional Welding

Step 5 –Weld The Upper Stem Hoop To The Top Fender Mount As Shown Below.



Clean Up As Necessary Using A Flap Disc Or Wire Wheel – You Are Now Done And Ready For Paint or Powder Coat!

Thank You For Choosing DBR ATV!